Date:

Monday, 8/21/2006 2:37:29 PM

User:

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Type

Job Number **Estimate Number** : 28288

: 10589

P.O. Number

: HA

This Issue

: 8/21/2006

Prsht Rev. First Issue

: NA

: 27195

Previous Run Written By

Checked & Approved By

Comment

EST D 06.05.25 Wateriet

S.O. No. : N/A

: PURCHASED PARTS

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

Material **Due Date**

Description:

304/316 .032 Sheet

FLOW WATER JET

1.0500 sf(s)

: NIA : 8/28/2006

: D2237 REVD1

: D2237

: N/A

: D1

: STRIKER PLATE

Qty:

100 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

M304S22GA

Comment: Qty.: 0.0105 sf(s)/Unit Total:

304/316 .032 Sheet

2.0

1.0



Comment: FLOW WATER JET 1-Cut as per Dwg D

> Dwg Rev: D/___ Prog Rev: D1

2-Deburr if necessary

942

INSPECT PARTS AS THEY COME OFF MACHINE

06:08:25

101

3.0 QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8

Comment: SECOND CHECK

4.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

2-Form as per drawing



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector		
		-							
		''							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B		Verification	Approval Design Mgr	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C		QC Inspector
06.00 25	2	Lost 7 parts on the water jet Because of the water pressure moving the making them fall in the tob	Dono	-replace	SAD 06:08:16		Dens	
		the making them fall in the tob		·		06-56-29	1	4.08:29
Alsolw	5	l pice was out of 16 levenee	ann	Strop & destray	8B Od 08/29	a. \$30	Arco arco	dede:30

Part No:	PAR #:	Fault Category:	NCR:	Yes (No) DQA:	Date: <u>১৯ /জ/ ১৯</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Monday, 8/21/2006 2:37:29 PM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: STRIKER PLATE Job Number: 28288 Part Number: D2237 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP . 7.0 PACKAGING ' PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: DOCUMENT CONTROL 8.0 DC Comment: DOCUMENT CONTROL

Inspection Level 21

L 06/09/05

Job Completion

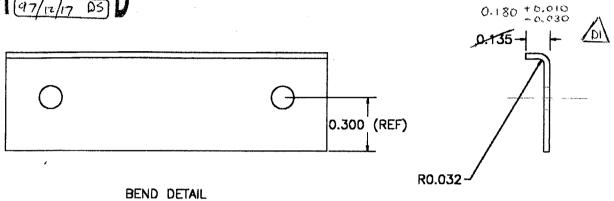
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspecto
NCR:		,	WORK ORDE	R NON-CONFORMA		₹)			
DATE	STEP	Description of NC Section A	Initial Design Mgr	Corrective Action Section Action Description Design Mgr	Sign 8	Sect	cation tion C	Approval Design Mgr	Approva QC Inspect
			Design Mg	Design Wgi	Dute				

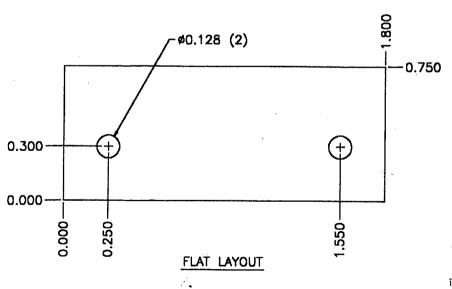
Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:	- T.
NOTE: Date & initial all entries				QA: I	4/C C	losed:	Date:	



		the state of the s		
DESIGN	DRAWN BY	DART AEROSPACE	LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT,	CANADA	
CHECKED	APP ROWED	DRAWING NO.		REV. D
84		D2237	SHEET	1 OF 1
DATE	7	MLE		SCALE
94:10:25		STRIKER PLATE		2:1
DI A	于04.06.15	UPDATE DIMENSION		

RELEASED





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WORK ORDER

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MATERIAL: 304/316 SS, 0.034 THICK

DART AEROSPACE LTD	Work Order:	28288
Description:	Part Number:	2237
Inspection Dwg: Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing		Actual			Method of	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
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\$0128	1-0.005.0.000				vern	
1.800	+1-0.010	1.806	<i>J</i>		vern	:
0.750	H- 0.010	0.755	V		verN	
1.550	+1-0.010	1.553	√		VRFN	
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Measured by:	mi: ml	Audited by:	1	Prototype Approval:	
Date:		Date:	06-08:29	Date:	
	00 00		1 0.0 00 0 D		

Rev	Date	Change	Revised by	Approved
VEA	Date	New Issue	KJ/JLM	